

Drilling Chart.



Metric to Imperial Conversions.

MM	Fraction	Inch	MM	Fraction	Inch
0.397	1/64	0.0156	13.097	33/64	0.5156
0.794	1/32	0.0313	13.494	17/32	0.5313
1.191	3/64	0.0469	13.891	35/64	0.5469
1.588	1/16	0.0625	14.288	9/16	0.5625
1.984	5/64	0.0781	14.684	37/64	0.5781
2.381	3/32	0.0937	15.081	19/32	0.5937
2.778	7/64	0.1094	15.478	39/64	0.6094
3.175	1/8	0.1250	15.875	5/8	0.6250
3.572	9/64	0.1406	16.272	41/64	0.6406
3.969	5/32	0.1563	16.669	21/32	0.6563
4.366	11/64	0.1719	17.250	43/64	0.6719
4.762	3/16	0.1875	17.462	11/16	0.6875
5.159	13/64	0.2031	17.859	45/64	0.7031
5.556	7/32	0.2188	18.256	23/32	0.7187
5.953	15/64	0.2344	18.653	47/64	0.7344
6.350	1/4	0.2500	19.050	3/4	0.7500
6.747	17/64	0.2656	19.447	49/64	0.7656
7.144	9/32	0.2812	19.844	25/32	0.7813
7.541	19/64	0.2969	20.241	51/64	0.7969
7.938	5/16	0.3125	20.638	13/16	0.8125
8.334	21/64	0.3281	21.034	53/64	0.8281
8.731	11/32	0.3437	21.431	27/32	0.8437
9.128	23/64	0.3594	21.828	55/64	0.8594
9.525	3/8	0.3750	22.225	7/8	0.8750
9.922	25/64	0.3906	22.622	57/64	0.8906
10.319	13/32	0.4063	23.019	29/32	0.9063
10.716	27/64	0.4219	23.416	59/64	0.9219
11.112	7/16	0.4375	23.812	15/16	0.9375
11.509	29/64	0.4531	24.209	61/64	0.9531
11.906	15/32	0.4687	24.606	31/32	0.9687
12.303	31/64	0.4844	25.003	63/64	0.9844
12.700	1/2	0.5000	25.400	1	1.0000